Quality Control and Maintenance Programs Cari Borrás, D.Sc., FACR, FAAPM



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Medical Imaging Equipment QA/QC

- Acceptance Testing
 - Agreement with Manufacturer's Specifications
- Commissioning
 - Data Acquisition for Clinical Use
 - Manual Technique Charts
 - o Verification of Automatic Protocols
- A Setting Base Line Values for QC Tests
 - Parameters to be Tested
 - Methodology
 - Frequency
 - Tolerance
 - Corrective Actions

Goal of Ultrasound QA/QC Program

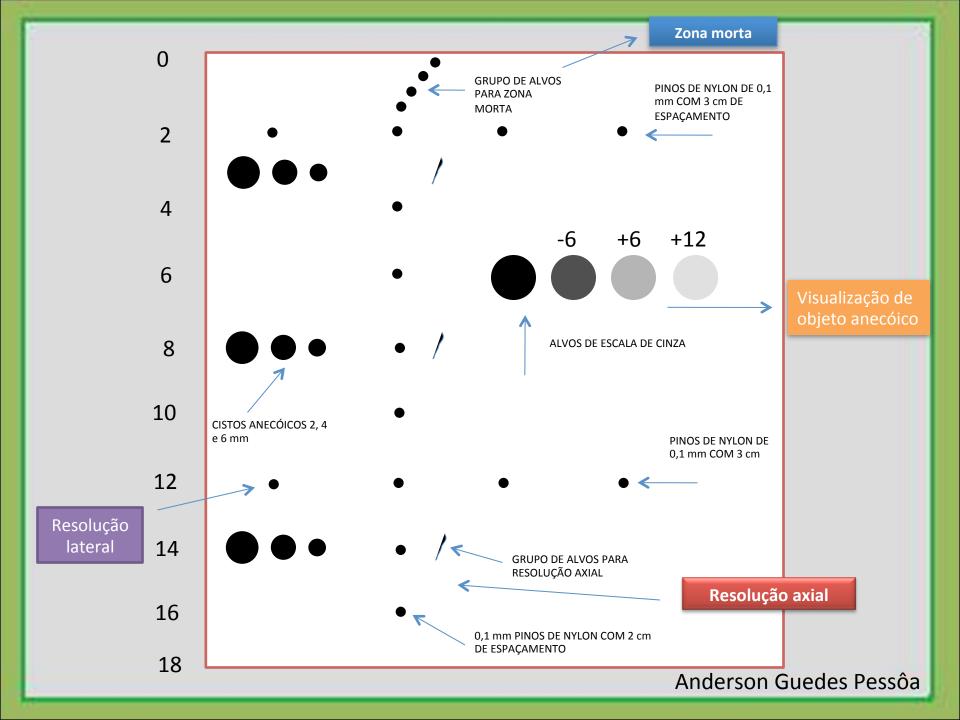
- To make sure a system is set up correctly and performs to specified standards.
- To maintain the consistency of the performance.
- To reveal problems at its earliest stage before it severely interferes with the clinical practices.

ACR Required Semi-Annual QC Tests for General Ultrasound Accreditation

- System sensitivity and/or penetration capability
- Image uniformity
- Photography and other hard copy recording
- Low contrast object detectability (optional)
- Assurance of electrical and mechanical safety
- Vertical and horizontal distance accuracy (recommended only when the program is initiated for a scanner)

PHANTOM





System Sensitivity/Penetration

The maximum depth of visualization is determined by comparing the gradually weakening echo texture to electronic noises near the bottom of the image.

Do this test with the same settings and monitor the changes over time.

AAPM, San Diego, Aug. 13, 2003

Image Uniformity

Adjust the TGC controls and other sensitivity controls to obtain an image as uniform as possible

Inspect the image to detect any kinds of

- vertical or radially oriented streaks
- dropouts
- reduction of brightness near edges of the scan
- brightness transitions between focal zones

Soft and/or Hard Copy Recording II

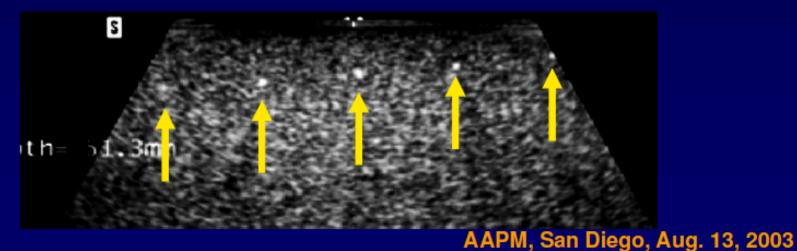
- Use the SMPTE test pattern and other patterns if they are available on the ultrasound scanner.
- Workstation monitor display should be included in QC tests.

Low Contrast Object Detectability

Scans of a low contrast resolution phantom can reveal the low contrast object detectability which is an optional test on the ACR semi-annual QC test list for general ultrasound accreditation.

Dead Zone (Ring Down)

A group of reflectors consisting of fibers are placed at different separations from the top of the phantom (~ 1-8 mm). As the transducer scans across the top, the distance from the transducer to the first reflector completely imaged is equal to the dead zone (ring down) distance.



Quality Control – X-Ray

A Radiation Safety Darkroom (if using film) Viewing Conditions **Device Performance** A Patient Dose ▲ Image Quality

Image Receptors and Processors

- Films and Screens
 - Sensitometry, Densitometry, Film-Screen Contact
- Film Processors
 - **Chemicals Temperature, Development Time, Artifacts**
- Darkroom
 - **Cleanliness, Safety Lights**
- Illuminators
 - Luminance, Illuminance, Ambient Light



Film Processing

Manual and Automatic

QC Automatic Film Processor

Daily Log

Temperature Solutions
 Developer
 Water

Replenishment Rate
Water Flow
Transport Time
Cleaning
Maintenance





Digital Thermometer

DARKROOM AND FILM PROCESSOR EVALUATION

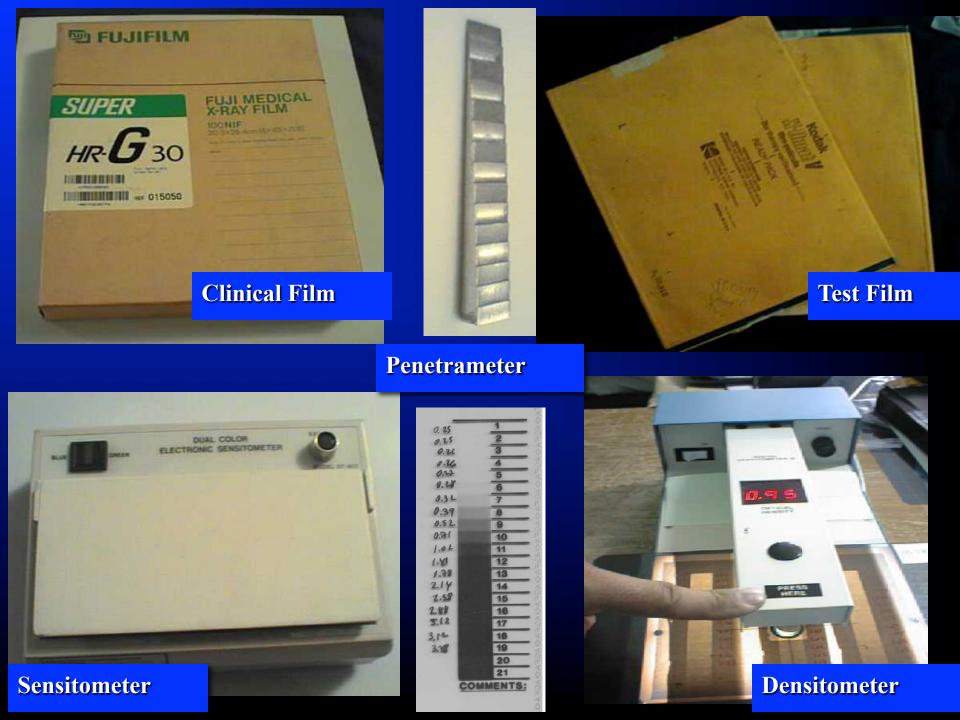




Light-Tightness ?







Film Screen Contact Test

Mammography Film/Screen Contact Test Tool

INSTITUCTIONS FOR USE

- 1. Load cases in with standard mammographic film.
- Wait 15 monutes for entrapped sir to escape.
- 3. Place the test tool directly on top of the case file.
- Align the radiation field, using the light field, with the marker on the test tool.
- Expose the cassette with a manual facturique at 28 AVp that achieves an optical density of 0.70 - 0.60 when measured over the mesh near the chest wall.
- Process the Nm and check the optical density as indicated in step number 5.
- Inspect the film at a distance of 1 mater for uniform density Areas of poor contact appear darker than areas of good contact
- 8. View the film for artifacts, which may also appear.
- Jemove cassettes with poor tilm/screen contact or antitacts from service. Inspect, clean. or repair cassette before reusing.









Evaluation of View Boxes and Reading Rooms





Case Study WHIS-RAD Units – Haiti



Upgrading Basic Radiology Services in Haiti

Equipment:

WHIS-RAD (Philips and Bennett)

Training:

Regulations:

Clinicians, Technicians

Ministry of Health

HEALTH TECHNOLOGY ASSESSMENT IN LATIN AMERICA AND THE CARIBBEAN: COLLECTION OF CASES





Division of Health Systems and Services Development Pan American Health Organization World Health Organization DEVELOPING HEALTH TECHNOLOGY ASSESSMENT IN LATIN AMERICA AND THE CARIBBEAN





Organization and Management of Health Systems and Services Program Division of Health Systems and Services Development Pan American Health Organization Pan American Sanitary Bureau, Regional Office of the World Health Organization





Bennnett





Philips

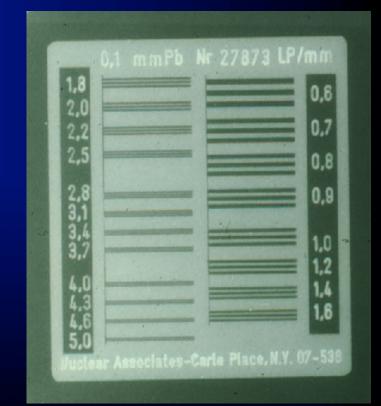




Radiology Service Petit Goave, Haiti

WHIS-RAD Units Measurements

- Field Size and Alignment • Tube Potential Half Value Layer Reproducibility Linearity • Exposure (mR/mAs) vs Tube Potential Focal Spot
- Image Quality



WHIS-RAD Units Image Quality Assessment

[0.1 mm Pb (HC) and 0.001 mm Pb (LC) Bar Patterns on Image Receptor 70 kV, 3.2 mAs]

Hospital	Contrast ¹	Resolution (lp/mm)		Processing ²
		HC	LC	
UR	1.27	3.1	2.0	OK
LS	0.37	3.1	2.2	Α
DE	1.04	3.4	2.2	Α
SM	0.47	3.7	2.5	Α
PP	0.41	3.1	2.8	Α
LE	0.75	4.0	2.5	\mathbf{A}
PG	0.71	4.0	2.2	OK
JA	1.12	4.0	2.5	Α
JE	0.72	2.5	1.2	Α

¹Contrast: Difference in Optical Densities between Transparent and Opaque Areas in Pb Bar Patterns ²A: Artifacts



The worse problem is film processing
- Will digital (computed) radiography be the solution?

Device Performance (if CR/DR)

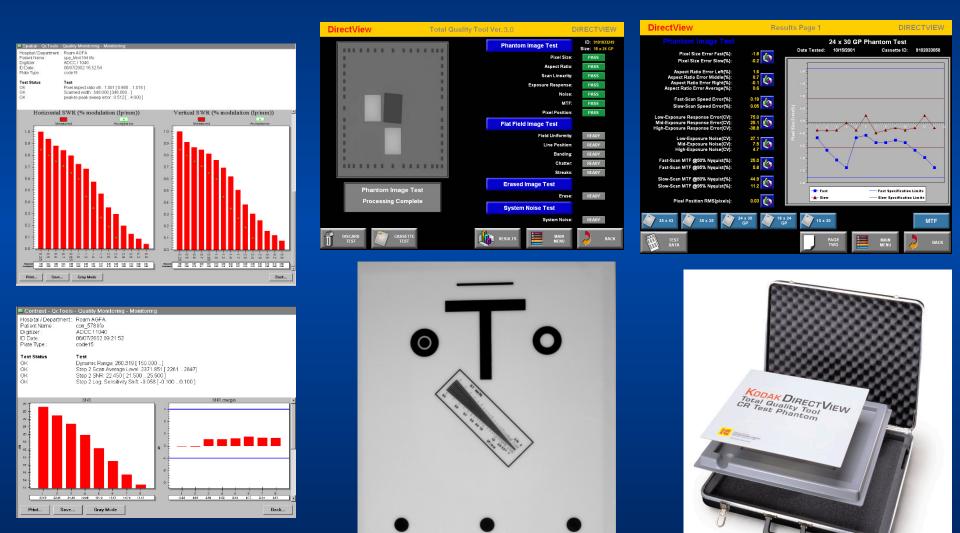
- **A** X-Ray Units
- **CR Plates (if CR)**
 - **Workstations**
 - Computer
 - **Communications**

Follow manufacturer's recommendations for specific tests

Quality Control CR/DR

- ACR practice guides recently published:
 - Determinants of image quality for digital mammography
 Digital radiography *includes technique guides*
- AAPM Task Group 10 published => AAPM Report 93 CR acceptance testing and quality control
- AAPM Task Group 116 recommendations for exposure index evaluation and reporting
- AAPM Task Group 150 effort on an overall quality control guideline for digital radiography

Manufacturers are improving accommodations for QC in CR and DR



A.J. Seibert, 2011

Manufacturer B

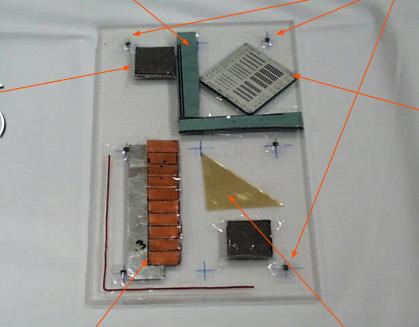
What is needed?

- Computer friendly phantoms
- Objective quantitative analysis methods
- System performance tracking and database logs
- Reject analysis software (JCAHO issues)
- Exposure monitoring tools and database tracking

Example QC test phantom (UC Davis)

40 line/cm grid (visual aliasing) Fiducial Markers (locators and distance accuracy)

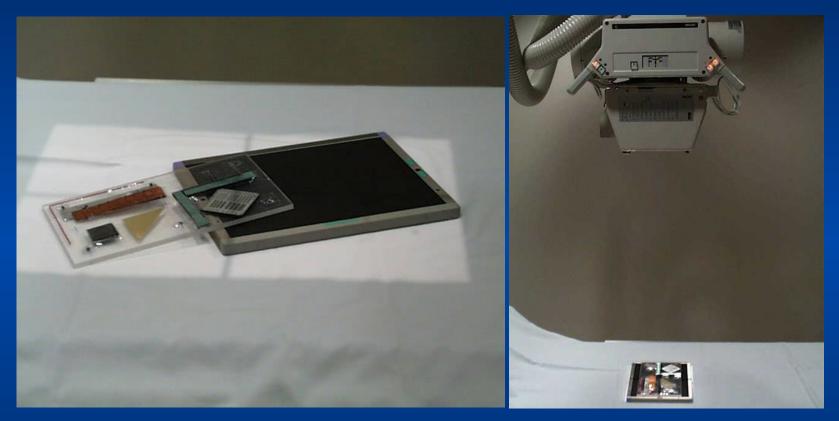
Lead attenuator (dynamic range)



Resolution Bar Pattern (qualitative)

Copper step wedge (dynamic range, linearity, SNR)

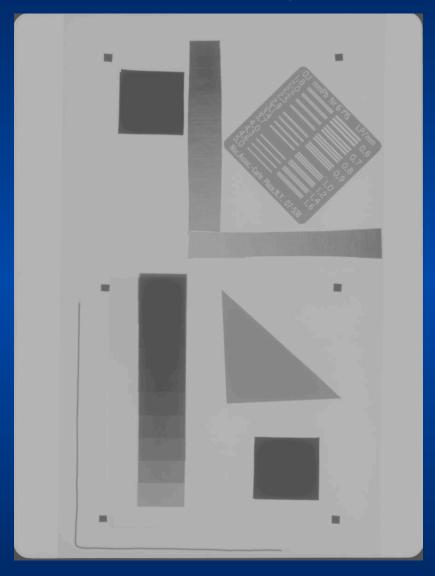
Brass stock with sharp edge-on exit side (presampled MTF)



QC phantom with CR imaging plate Acquisition geometry

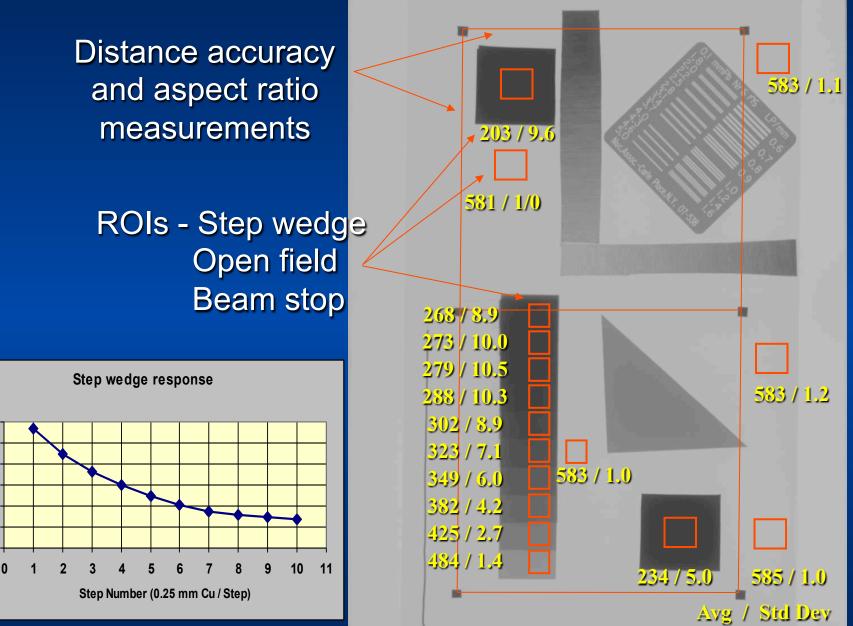
Images were acquired on an 18x24 cm detector at 80 kVp and 2 mAs at 180 cm (approx 2 mR incident)

Raw Image



For L=4, S=200 Exposure (mR) = exp(0.009 x PV - 4.6)

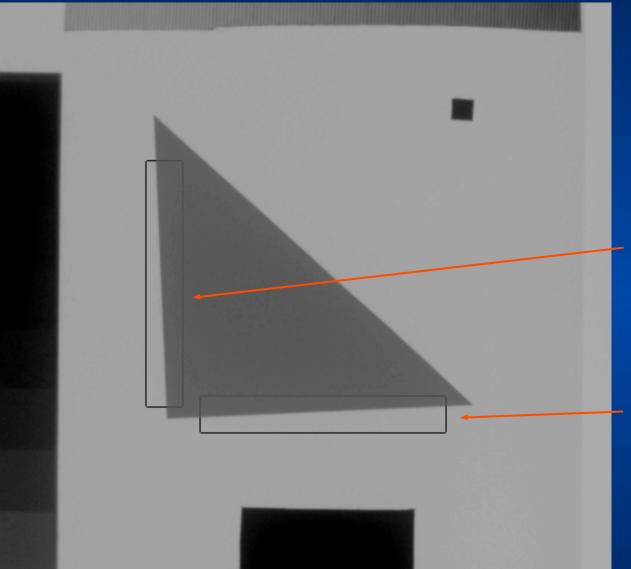
where PV is the pixel value



A.J. Seibert, 2011

Digital Number

Average

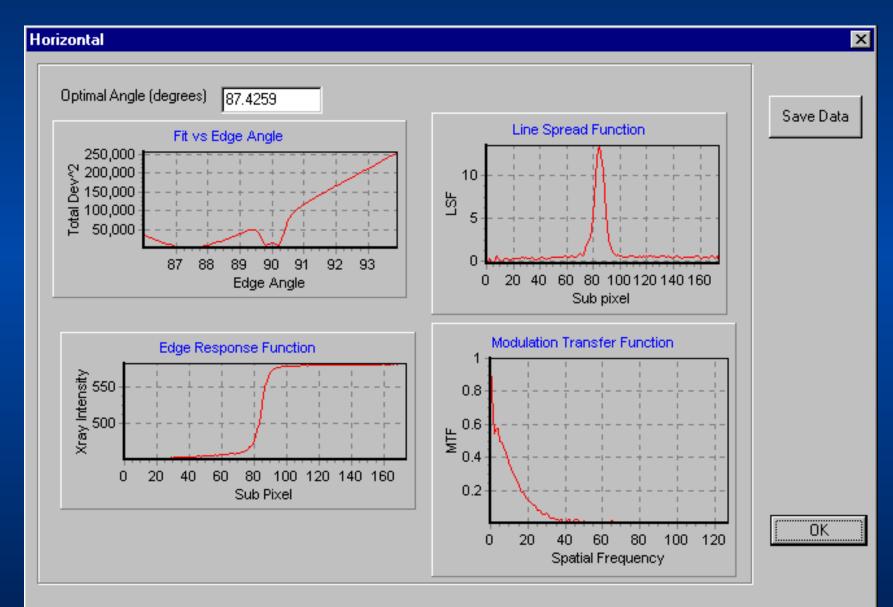


MTF analysis windows

MTF horizontal

MTF vertical

Horizontal MTF results



Periodic Quality Control

- Daily (Technologist)
 - Inspect CR/DR system and status and interfaces
 - Erase image receptors
 - Log image artifacts as they appear
- Weekly / Biweekly (Technologist)
 - Review calibration monitor test image (TG-18)
 - Acquire QC phantom test images. Verify performance
 - Check and clean IP's (if necessary) with recommended agents
- Quarterly (Technologist)
 - Inspect cassettes. Clean with recommended agents
 - Review image retake rate and exposure trends
 - Update QC log. Review out-of-tolerance issues

QC Management Aspects
Financial
Administrative
Technical

Physical Infrastructure
 Equipment & Accessories
 Human Resources

Administrative Decisions

- Assignment of Functions and Responsibilities
 - Radiation Safety Officer
 - QC Technologist
- Clinical Consultations Teleradiology Issues
- A Preventive Maintenance Schedule
- Medical Physicist
 - Telephone Consultations
 - Visits

Health Station Manager

Medical Physicist Functions

- A Develop/Review Purchase Specifications
- Perform Acceptance Tests
- Evaluate Diagnostic Imaging Equipment
- Assess Radiation Safety Levels
- Train Staff in Radiation Protection
- Develop & Supervise QC Program
- Supervise Maintenance Program
- A Participate in QA Program, if one exists

QC – Health Station (HS)

Maintenance Program

- Mechanical / electrical checks done locally
- Follow up periodic preventive maintenance visits
- Medical Physics Program
 - Tests done locally
 - Follow up medical physicist recommendations
- A Radiation Safety
 - Periodic local safety checks
 - Reports to the Regulatory Authority prepared by medical physicist and sent by HS Manager?